



ITEM	QTY	PART NO.	DESCRIPTION	NOM
1	1	10141	O'RING	JOINT TORIQUE
2	1	13771-01	O-RING, -012	JOINT
3	1	18273	VORTEX, GENERATOR	
4	1	18274	NOZZLE, INJECTOR, 1610	BUSE INJECTEUR 1610 (Specifieur taille)
5	1	18275	THROAT, INJECTOR, 1610, SIZE #00 THRU #4	

INJECTOR ASSY NUMBER	INJECTOR SIZE	NOZZLE SIZE	THROAT SIZE	COLOR
18272-0000	0000	OBSOLETE	OBSOLETE	OBSOLETE
18272-000	000	0,74	1,14	BROWN
18272-00	00	0,94	1,47	VIOLET
18272-0	0	1,17	1,85	RED
18272-1	1	1,50	2,21	WHITE
18272-2	2	1,73	2,72	BLUE
18272-3	3	1,90	3,20	YELLOW
18272-4	4	2,11	3,66	GREEN



14					
13					
12					
11					
10					
9					
8					
7					
6					
5					
4					
3	18272-0000 OBSOLETE	CHT	MS		06/07/2004
N°	Révision	By	Ck	ECO	Date



**FLECK CONTROLS S.A.S**

BP.213  
140 ,Av ROLAND GARROS  
78532 BUC CEDEX

PROJECTION  
EUROPE



THIS DOCUMENT IS SOLELY THE PROPERTY OF FLECK CONTROLS, INC. REPRODUCTION, USE, DISCLOSURE, OR TRANSMISSION OF THIS DOCUMENT OR DETAILS CONTAINED HEREIN, IN PART OR IN WHOLE, IS PROHIBITED WITHOUT THE WRITTEN CONSENT OF FLECK ENGINEERING. THIS DOCUMENT AND ANY COPIES SHALL BE RETURNED TO FLECK UPON WRITTEN REQUEST.

- DO NOT SCALE DRAWING
  - DIMENSIONS = INCH  
[mm]
  - TOLERANCES  
(UNLESS OTHERWISE SPECIFIED)
- |       | INCH    | [mm]   |
|-------|---------|--------|
| 1     | ± 0.015 | ± 0.40 |
| 0.1   | ± 0.015 | ± 0.25 |
| 0.01  | ± 0.010 | ± 0.13 |
| 0.001 | ± 0.005 |        |

FRACTIONS ± 1/64  
ANGULAR ± 1°  
BREAK ALL EXPOSED SHARP  
CORNERS .010 [.25] X 45° MAX.

DRAWING TITLE  
**1610 INJECTOR ASSY 5000 (SPECIFY SIZE)**

NAME	MAN	SCALE	1:1	MATERIAL	SEE ABOVE
------	-----	-------	-----	----------	-----------

CHECKED	DATE	6 JUIL 2004	A	SHEET 1 OF 1
---------	------	-------------	---	--------------

PROJECT	5000/8500	<b>18272-0</b>
---------	-----------	----------------